


PD RP 0811  
Restricted

A large, thin, curved line on the left side of the page, resembling a stylized 'C' or a part of a wind turbine blade.

## **Qualitative Testing and Approval of New Materials used in the Fabrication of 500 kW Wind Mill Blade**

T H SAMIULLAH, A VANAJA, M RAJENDRA PRAKASH,  
T PADMAVATHI, KAVITHA, K CHANDRAKALA,  
D V VENKATASUBRAMANYAM  
Fibre Reinforced Plastics Division

Project Document RP 0811  
August 2008



**National Aerospace Laboratories**  
(Council of Scientific & Industrial Research)  
Bangalore 560 017, India

## DOCUMENTATION SHEET



**NATIONAL  
AEROSPACE  
LABORATORIES**

Class : Restricted

**No. of Copies: 5**

**Title: Qualitative Testing and Approval of New Materials used in the  
Fabrication of 500 kW Wind Mill Blade**

**Author / s :** T.H.Samiullah, A.Vanaja, M.Rajendra Prakash, T.Padmavathi,  
Kavitha, K.Chandrakala and D.V Venkatasubramanyam

**Division :** FRP Division

**NAL Project No. :** X-8-107

**Document No. :** PDRP 0811

**Date of Issue :** August 2008

**Contents:**1

**Pages:**6

**Figures:-**

**Tables:**5

**Annexures:** -

**External Participation :**

**Sponsor :** NMITLI, CSIR

**Approval:** Head, FRP Division

**Remarks :** --

**Keywords:** Multiaxial fabrics, Unidirectional E-glass fabrics, Resin system,  
Castings

**Abstract:** This report describes the qualitative tests carried out to qualify the raw materials used in the fabrication of 500 kW wind turbine blade. The raw materials used for the fabrication of wind mill blades were characterized thoroughly using in-house equipments. Resin system characterization, casting property evaluation, fabric property evaluation and test laminates properties were evaluated. It is found that the results obtained from various tests as detailed above meet the required specifications for fabrication of the component.